SKPM

6×5.9mm Low Contact Resistance Type (Surface Mount Type)

Soft feeling with metal contact provides low contact resistance









| , , | |
|----------------------------|----------------|
| Items | Specifications |
| Rating (max.) | 50mA 16V DC |
| Rating (min.) | 10 µA 1V DC |
| Initial contact resistance | 100mΩ max. |
| Travel (mm) | 1.3 |

■ Product Line

| Product No. | Operating force | Operating direction | Operating life | Minimum order unit (pcs.) | | |
|--------------|-----------------|---------------------|----------------|---------------------------|--------|--|
| T TOUGGE NO. | Operating force | Operating direction | (1mA 5V DC) | Japan | Export | |
| SKPMAME010 | 1.57N | | | | | |
| SKPMANE010 | 1.96N | Top puch | 100,000 cycles | 2,000 | 2,000 | |
| SKPMAPE010 | 2.45N | Top push | | | | |
| SKPMBHE010 | 3N | | | | | |

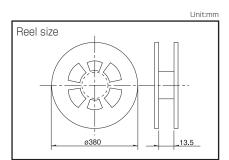
■ Packing Specifications

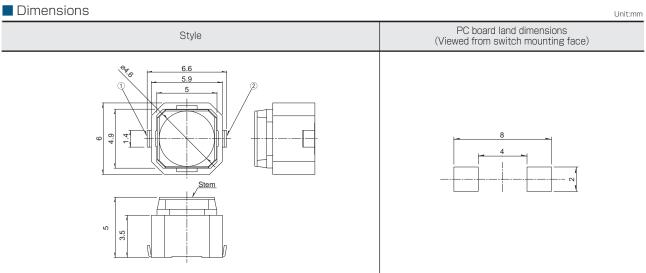
For reels of 330mm diameter, please inquire.

Tapine

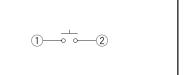
Note

| Number of packages (pcs.) | | | Tape width | Export package |
|---------------------------|----------------|-------------------------|------------|-------------------|
| 1 reel | 1 case / Japan | 1 case / export packing | (mm) | measurements (mm) |
| 2,000 | 20,000 | 20,000 | 12 | 395×395×205 |





Circuit Diagram



Refer to P.235 for soldering conditions.



232

TACT Switch™

List of Varieties

| Operating direction Side Dimensions (mm) Contact Operation force coverage 3N to direction Side | | SKSC Low-profile | SKRT | SKRH | Snap-in SKPF | SKPS | Surface SKPM | e Mount SKPG | SKPR |
|---|--|--|------------------|--|--|--------------|-----------------|-----------------|--|
| Photo Features Water-proof Dustproof IP standard Operating direction Contact Contact Operation force coverage National Standard And Standard Top Side 10 11 11 11 11 11 11 11 11 11 11 11 11 | | 63 | SKRT | SKRH | SKPF | SKPS | SKPM | SKPG | SKPR |
| Features Water-proof Dustproof IP standard Operating direction Side Dimensions (mm) Contact Operation force coverage 3N t 4N t | | L ow-profile | | 4 | | | | 1 | |
| Water-proof Dustproof IP standard Operating direction Side Dimensions (mm) Contact Operation force coverage 3 N 1 4 N 1 | | Low-profile | M | (4) | | | | | 9 |
| Dustproof IP standard Operating direction Side Dimensions (mm) Contact Operation force coverage 3 N 1 4 N 1 | of | LOW-profile | _ | 4-direction switch +push switch | High operation force Long travel | Low contac | t resistance | _ | High operation force Low contact resistance |
| Operating direction Operating direction Side Dimensions (mm) Contact Operation 1N1 force coverage 3N1 4N1 | | _ | _ | _ | _ | _ | _ | _ | _ |
| Operating direction Side Dimensions (mm) Contact Operation force coverage 3N t 4N t | of | _ | _ | _ | _ | _ | _ | _ | _ |
| Operating direction Side Dimensions (mm) Contact Operation force coverage 3N1 4N1 | rd | _ | _ | _ | _ | _ | _ | _ | _ |
| Dimensions (mm) Contact Operation force coverage 3N t 4N t | op push | _ | _ | • | • | • | • | • | • |
| Contact Operation force coverage SN 1 Omeration 1 N 1 Operation 2 N 1 AN 1 | de push | • | • | • | _ | _ | _ | _ | _ |
| Contact Contact IN Operation force coverage SN 1 AN 1 AN 1 | W | 3.5 | 4.5 | 7.35 | 8 | 5. | .9 | 6.6 | 7.5 |
| Contact Operation 1N 1 1N 1 | D | 3.55 | 3.4 | 7.5 | 9 | 6 | 3 | 6.3 | 7.8 |
| Operation 1N 1 force 2N 1 coverage 3N 1 | Н | 1.25 | 3.3 | 5 | 10 | | 5 | | 6.5 |
| Operation 1N1 force 2N1 coverage 3N1 | | _ | _ | _ | Carbon | Silv | ver | Carbon | Silver |
| Travel (mm) | I N max. N to 2N N to 3N N to 4N N to 5N | 1 | \$ | See the relevant pages for respective product descriptions | | \$ | Ţ | 1 | + |
| | m) | 0. | 2 | 1.75 | See the relevant pages for respective product descriptions | 1.05 | 1 | .3 | 1 |
| Ground termin | ninal | 0 | • | • | _ | _ | _ | _ | _ |
| Operating temper range | oerature | -30°C to +85°C -40°C to +90°C -40°C to +85°C -40°C to +90°C | | | | | | | |
| Automotive u | use | _ | _ | _ | • | • | • | • | • |
| Life Cycle | е | * 2 | * 2 | * 2 | * 2 | * 2 | *3 | * 2 | * 2 |
| Rating ((Resistiv | | | 50mA 50mA 5mA 50 | | | | 50mA 16V DC | | |
| Rating (Electrical (Resistiv | | | | | 10μΑ | 1V DC | | | |
| performance Insular resista | | 100MΩ min. 100V DC 1min. | | | | | | | |
| Voltage | ge proof | 100V AC 250V AC 100V AC 250V AC 1min. 250V AC 1min. | | | | l. | | | |
| Vibrat Durability | ation | 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively | | | | | | | |
| Lifeti | etime | Shall be in accordance with individual specifications. | | | | | | | |
| Col | old | | -40° | C 96h | | -40℃ | 1,000h | -40℃ 96h | -40℃ 1,000h |
| Environmental performance Dry hi | heat | | 90°C | 96h | | 90℃ 1 | l,000h | 90℃ 96h | 90℃ 1,000h |
| Damp I | | | 60°0 00 +- | 95%RH 96h | | 60° 90 to 91 | 5%RH 1,000h | 60°C, 90 to | 60°C, 90 to |
| Page | p neat | | 60 C, 90 to | J J J J J J J J J J J J J J J J J J J | | 000,000 | 1 | 95%RH 96h | 95%RH 1,000h |

 $\ensuremath{\mathsf{W}}$: Width. The most outer dimension excluding terminal portion.

D : Depth. The most outer dimension excluding terminal portion. H : Height. The minimum dimension if there are variances.

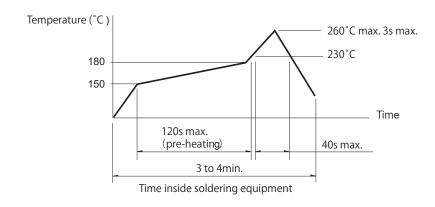
Notes

- $\hbox{1. The automotive operating temperature range to be individually discussed upon request.}\\$
- 2. Indicates applicability to all products in the series, while \bigcirc indicates applicability to some products in the series.



TACT Switch™ / Soldering Conditions

■ Condition for Reflow Available for Surface Mount Type. Temperature profile



Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

| Items | Condition |
|------------------------|---|
| Flux built-up | Mounting surface should not be exposed to flux |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. 100°C max. |
| Preheating time | 60s max. |
| Soldering temperature | 260°C max. |
| Duration of immersion | 5s max. |
| Number of soldering | 2times max. |

SKHH Series

| Items | Condition |
|------------------------|---|
| Flux built-up | Mounting surface should not be exposed to flux |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. 110°C max. |
| Preheating time | 60s max. |
| Soldering temperature | 260°C max. |
| Duration of immersion | 5s max. |
| Number of soldering | 2times max. |

SKHL Top Push Type, SKQJ Series

| Items | Condition |
|------------------------|---|
| Flux built-up | Mounting surface should not be exposed to flux |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. 100°C max. |
| Preheating time | 45s max. |
| Soldering temperature | 255℃ max. |
| Duration of immersion | 5s max. |
| Number of soldering | 2times max. |

■ Manual Soldering

| Items | Condition |
|----------------------------|------------|
| Soldering temperature | 350°C max. |
| Duration of soldering | 3s max. |
| Capacity of soldering iron | 60W max. |

SKHH, SKHW Series

| Items | Condition |
|----------------------------|-----------|
| Soldering temperature | 360℃ max. |
| Duration of soldering | 3s max. |
| Capacity of soldering iron | 60W max. |

SKTD, SKTG, SKQJ, SKSN Series

| Items | Condition |
|----------------------------|------------|
| Soldering temperature | 350°C max. |
| Duration of soldering | 3s max. |
| Capacity of soldering iron | 20W max. |

Notes

- 1. Prevent flux penetration from the top side of the TACT Switch TM .
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81.

(EC-19S-8 by TAMURA CORPORATION, or equivalents.)